

INFINI GLIDE³

Minimal Sliding Door Pre-installation Notes

PRE-ASSEMBLY INSTRUCTIONS

IMPORTANT. Read these assembly instructions before beginning any installation work. Install as recommended otherwise the door unit may not function properly and any warranty, written or implied, will be void.

- FIXED SASH:** Supplied as a single glass unit. This needs to be bonded to the interlock on site during. The Fixed interlock needs to be fitted to the frame BEFORE frame assembly.
- SLIDING SASHES:** Sliding sashes will be supplied assembled and bonded to the glass, no glazing needs to be done.
- FRAME:** This is supplied as kit form and are mechanically cleated.

Points to note before beginning assembly:

Frame General

- Frame is mechanically cleated, mastic to be applied during assembly and to all mechanical joints.
- The add on profiles to head to accommodate trickle vents are add on profiles, packing needs to be provided by yourselves during installation.

Bottom Frame

- Frame to be fixed in centre channel, there is a cover that clips in over the thermal break and hides the fixing
- Be aware not fix the bottom track frame to tight as this can cause the track to pinch inwards, this needs to be considered during installation..

Sashes

- End caps to be fitted to top and bottom of sash before installed, stops to be added after pg 24
- Note the end caps and sash cover pieces to be fitted as shown on pg 28
- Rollers are not fitted to sash, see page 20 & 21. This needs to be set and held square on track when sash is dropped into place.
- There is adjustment on rollers to level off and align interlocks. Sashes to be completely level before fitting lock keeps.
- Keeps are not fitted to frame, this need to be done one all sashes are square and level. There will be spacer/packers supplied (not shown in manual) that fit behind the keep. These can be joined to vary space.
- Lock keeps to be fitted one at a time with the latch and cylinder tested before progressing on to the next keep.

